Enantioselective Synthesis of *Epi*-Emetine Analogues: Control of the Facial Selectivity in a Three-Component Domino *Knoevenagel*-Hetero-*Diels-Alder* Reaction*

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The domino Knoevenagel-hetero-Diels-Alder reaction of the aldehyde rac- $\bf 8$, Meldrum's acid $\bf 2$ and enol ether $\bf 3$ leads to the cycloadduct rac- $\bf 17$ as the main product which in a second domino process was transformed into the benzoisoquinolizidine rac- $\bf 18$ by solvolysis, hydrogenolysis, condensation and hydrogenation; rac- $\bf 18$ was used as a substrate for the synthesis of the two diastereomeric epiemetine analogues $\bf 9$ and $\bf 10$ with > 96% ee ($\bf 9$) and 80% ee ($\bf 10$), respectively, by condensation with the phenylethylamine $\bf 23$, Bischler-Napieralski reaction and "enantioselective" hydrogenation using the chiral catalyst (R,R)- $\bf 26$.

Key words: Alkaloids, Bischler-Napieralski Reaction, Enantioselective Hydrogenation, Domino Reactions, Iminium Ions, Multicomponent Reactions