

Semi-Hydrogenated, Asymmetric Metallocene Catalysts for the Propylene Polymerization

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Z. Naturforsch. **58b**, 533–538 (2003); received February 27, 2003

The hydrogenation of *rac*-[1-(9- η^5 -fluorenyl)-2-(5,6-cyclopenta-2-methyl-1- η^5 -indenyl)ethane]metallocene dichlorides (**1a**: Zr, **1b**: Hf) with $\text{PtO}_2 \times \text{H}_2\text{O}/\text{H}_2$ is reported. The diastereoselective formation of exclusively *rac*-[1-(2,3,4,5,6,7,8,9-octahydro- η^5 -fluorenyl)-2-(2-methyl-1,4,4a(*R*; *S*),5,6,7,7a(*S*; *R*),8-octahydro-*s*- η^5 -indacenyl)ethane]metallocene dichlorides (**2a**: Zr, **2b**: Hf) was shown by ^1H -NMR and by X-ray analysis of **2a**. Both compounds were activated *in situ* with triisobutylaluminum/ $\text{PhC}_3^+[\text{B}(\text{C}_6\text{F}_5)_4]^-$ and tested as catalysts in propylene polymerization reactions. Comparison to the non-hydrogenated complexes revealed a decrease in molecular weight of the polymer and in catalyst activity. Experiments at elevated temperatures resulted in a lower stereospecificity and reduced isotacticity values indicating a polymerization mechanism analogous to C_2 -symmetric catalysts.

Key words: Metallocene Polymerization Catalyst, Polypropylene, Diastereoselective Hydrogenation